











# THIELE Lifting Products


Grade 100 (XL-Program)



## Product Overview **THIELE** Lifting Products Grade 100


|                         |   |  |
|-------------------------|---|--|
|                         | <p>TWN 1805</p>  | <p>TWN 0072</p>  |
| <p>Page<br/>28 – 29</p> | <p>Round Steel Link Chains</p>  |  |

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| <p>Connector <b>XL-LOK</b><sup>®</sup></p> |   |  |

|                         |   |   |   |   |   |
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**Shortening Components**



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|--|--|
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**Shackles**



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|--|--|--|
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|--|--|--|

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**Chain Tensioners**



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| <p align="center"><b>Special Sling Components</b></p> |  |  |  |

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| <p>Page<br/>44 – 45</p>                     | <p align="center"><b>TWN 1410</b></p>  | <p align="center"><b>TWN 1411</b></p>  |
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|  |  |  |  |  |
|--|--|--|--|--|
| <p><b>TWN 0944</b></p>  | <p><b>TWN 0945</b></p>    | <p><b>TWN 1402</b></p>    | <p><b>TWN 1904/0</b></p>  | <p><b>TWN 1908/0</b></p>  |
| <p><b>TWN 1921</b></p>  | <p><b>TWN 1930/0</b></p>  | <p><b>TWN 1931/0</b></p>  | <p><b>TWN 1933/0</b></p>  | <p><b>TWN 1935</b></p>    |
| <p><b>TWN 1950</b></p>  | <p><b>TWN 1951</b></p>    | <p><b>TWN 1940</b></p>    | <p><b>TWN 1946</b></p>    | <p><b>TWN 0968</b></p>    |
| <p><b>TWN 0969</b></p>  |  |  |  |  |
| <p>Page<br/>45 – 50</p> <p align="center"><b>Spare Parts and Accessories</b></p>                           |  |  |  |  |



TWN 1601/1-Leg



TWN 1651/2-Leg



TWN 1751/4-Leg



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Chain Slings



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Shortening Options

Form K11



Form K12



Form K22



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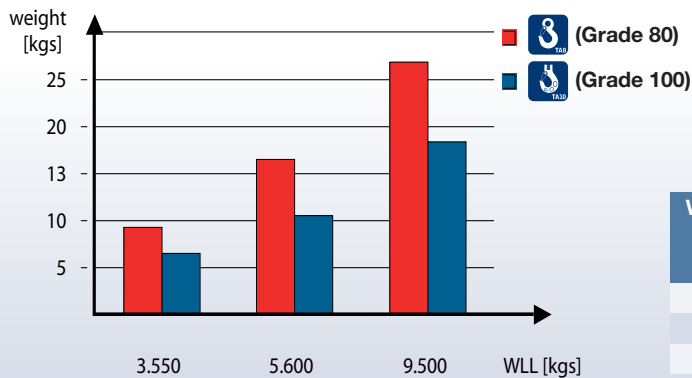
Endless Chains



## Comparison between Grade 80 and Grade 100

Grade 100 – up to 30% weight reduction on a 2-Leg Chain Sling compared to equivalent Grade 80 Sling.

| Article                    | THIELE Plant Standard | Pieces |
|----------------------------|-----------------------|--------|
| Master Link                | TWN 1813              | 1      |
| XL-LOK®                    | TWN 1820              | 2      |
| 2 m Round Steel Link Chain | TWN 1805              | 2      |
| Clevis Sling Hook          | TWN 1840/1            | 2      |



| Working Load Limit [t max.] | TA8 Weight [kgs] | TA10 Weight [kgs] | Weight-reductions [%] |
|-----------------------------|------------------|-------------------|-----------------------|
| 3,55                        | 9,3              | 6,5               | 30                    |
| 5,60                        | 16,5             | 10,6              | 35                    |
| 9,00                        | 26,8             | 18,4              | 31                    |

| Properties   | Grade  | TA8 | TA10 – XL400   |
|--|--|-----|--|
| <b>Working Load Limit (WLL)</b>                      |  |     | 25 % stronger  |
| <b>Safety Factor</b>                                 | 4  |     | 4 (-7 %)   |
| <b>Elongation at break (completed finish)</b>        | min. 20 %  |     | min. 20 %  |
| <b>Weight</b>  |  |     | app. 30 % less   |
| <b>Nominal Size</b>                                  |  |     | same as Grade 80   |
| <b>Breaking Stress</b>                               | min. 800 N/mm <sup>2</sup>   |     | min. 1000 N/mm <sup>2</sup>  |
| <b>Component Strength</b>                            | 1150-1250 MPa  |     | 1450-1550 MPa  |
| <b>Load Factor</b>                                   | acc. to catalogue  |     | same as GK8  |
| <b>Temperature Application Range</b>                 | -40 – 200 °C (100 %) <sup>1)</sup><br>200 – 300 °C (90 %) <sup>1)</sup><br>300 – 400 °C (75 %) <sup>1)</sup> |     | -30 – 200 °C (100 %) <sup>1)</sup><br>200 – 300 °C (90 %) <sup>1)</sup><br>300 – 380 °C (60 %) <sup>1)</sup> |
| <b>Asymmetry Factor</b>                              | acc. to catalogue  |     | same as Grade 80   |
| <b>Acids and Lyes</b>                                | not allowed  |     | not allowed  |
| <b>Compatibility with other system</b>               | possible   |     | restricted   |
| <b>Colour Round Steel Link Chains (AQUA lacquer)</b> | black painted (RAL 9005)   |     | ultramarine blue painted (RAL 5002)  |
| <b>Colour Forgings</b>                               | powder painted red (RAL 3003)  |     | ultramarine blue powder painted (RAL 5002)   |
| <b>Standards</b>                                     | European and International   |     | PAS 1061 (Manufactures Recommendation)   |
| <b>Life cycle</b>                                    |  |     | less wear  |

<sup>1)</sup> Related to nominal Working Load Limit.



## Selection Criteria for Chain Slings

1. Determine the **weight of the load** to be lifted.
2. Check **number of chain-legs** required (depending on the numbers of existing lifting points).
3. Determine the **trade size** by taking the **inclination angle** into consideration  
(see table 1 on page 25 and table 2 and 3 on page 26).
4. Consider possible (extreme) **temperature influences** (see special advices page 27).
5. Consider that **asymmetry** may influence the load factor (see table 4 on page 27).
6. Choose the **master links, shortening elements** and **components** suitable for the selected chain trade size.
7. Determine the **chain length** by considering the total effective reach.
8. Control (inspect) selected components and/or in-use chain slings to ensure that they meet or exceed all applicable industry and government safety-laws and regulations (acc. to DGUV).



### Special Advices:

Please also consider more complicated conditions of use, such as intermittent impacts or loads when selecting the Grade 100 slings and/or components. The maximum application temperature for Grade 100 products must be taken into consideration. If the slings were used above the maximum temperature, then they have to be immediately rejected. Please contact the manufacturer. The THIELE-assembly system must not be used in the case of chemical influences such as acids and/or lyes.

## THIELE Plant Standard (TWN)

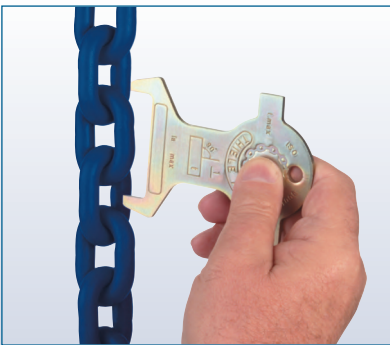
THIELE plant standard fulfills the requirements of the EG-directive for machines, particularly for the safety relevant components. The working load limit and the test requirements meet or exceed the European standards.



## Chain Inspection Gauge



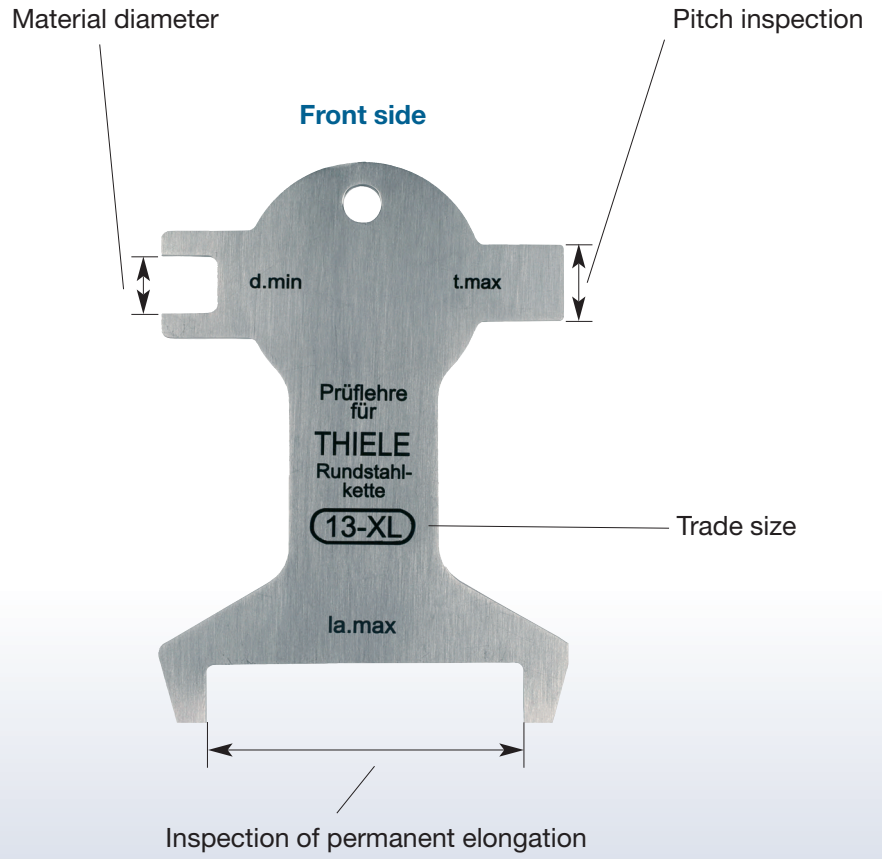
Inspection of material diameter



Inspection of permanent elongation



Pitch inspection





## Identification Tag

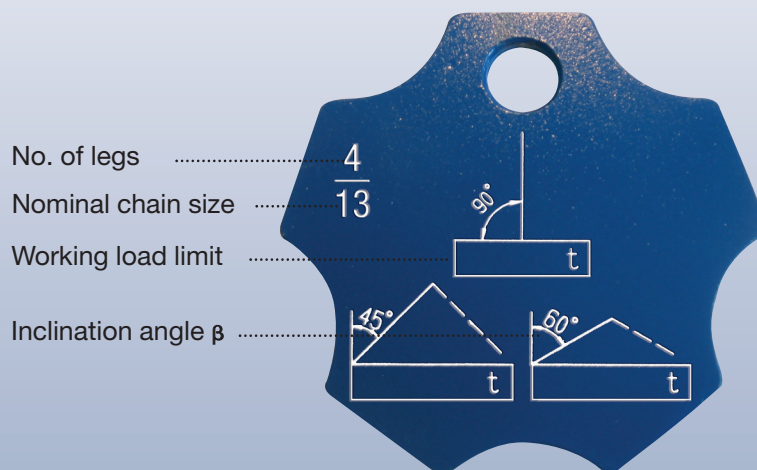
The use of a chain sling without identification tag is permitted.

The data on the identification tag are in accordance to the EN 818-4 for chain slings. The THIELE Grade 100 identification tag differs particularly by shape (decagon) and colour (RAL 5002) from other Grades.

### Front side



### Back side




### Legal Marking of Grade 100 Chains by the German DGUV

The number 4 under the  $\mathcal{H}$  represents a registration number of the German statutory accident insurance (DGUV) and helps to identify/locate the manufacturer in case of damage. The marking is also recognized by all international certification societies as well as by work authorities etc., among others the A. I. B. in Brussels.



## Liability, Assembly, Material



From the DGUV-approved Round Steel Link Chains and Components **XL-400** are stamped with »**10**«, »XL-400«, »Germany« and a traceability code.

Round Steel Link Chains **XL-200** are stamped with »T3-10«, »XL-200«, »Germany« and traceability code.

**TA10**-chains are only allowed to couple with original **TA10**-Components of the corresponding Trade Size.

### Liability

THIELE does not take any type of liability if **TA10**-Components are combined with other manufacturers' products.

### Assembly

The combination of different Grades is prohibited.

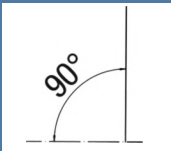
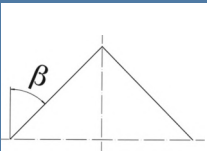
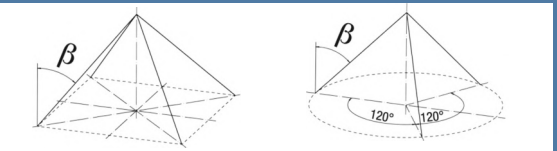
Only use original THIELE spare parts.

### Material

For the production of Grade **TA10**, only High Alloy Steels according to DIN 17115 are used.

## Working Load Limit Tables

### Working Load Limit – Type: Direct Slings

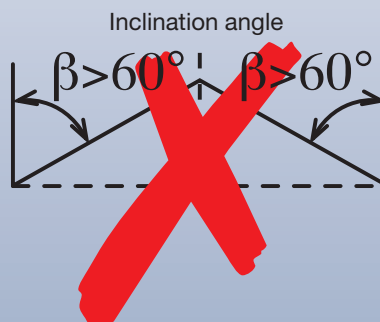
|                   |                      | 1-Leg   | 2-Leg   |                                  | 3- and 4-Leg   |                                  |
|-------------------|----------------------|---|---|----------------------------------|--|----------------------------------|
|                   |                      |  |  |                                  |  |                                  |
| Inclination Angle |                      | $\beta = 0^\circ$   | $0^\circ < \beta \leq 45^\circ$   | $45^\circ < \beta \leq 60^\circ$ | $0^\circ < \beta \leq 45^\circ$  | $45^\circ < \beta \leq 60^\circ$ |
| Load Factor       |                      | 1   | 1,4   | 1                                | 2,1  | 1,5                              |
| Trade Size        | Nominal Size<br>[mm] | [t max.]  | [t max.]  | [t max.]                         | [t max.]   | [t max.]                         |
| 6-10              | 6                    | 1,40  | 2,00  | 1,40                             | 3,00   | 2,12                             |
| 8-10              | 8                    | 2,50  | 3,55  | 2,50                             | 5,30   | 3,75                             |
| 10-10             | 10                   | 4,00  | 5,60  | 4,00                             | 8,00   | 6,00                             |
| 13-10             | 13                   | 6,70  | 9,00  | 6,70                             | 14,00  | 10,00                            |
| 16-10             | 16                   | 10,00   | 14,00   | 10,00                            | 21,20  | 15,00                            |
| 20-10*            | 20                   | 16,00   | 22,40   | 16,00                            | 33,50  | 23,60                            |
| 22-10             | 22                   | 19,00   | 26,50   | 19,00                            | 40,00  | 28,00                            |
| 26-10*            | 26                   | 26,50   | 37,50   | 26,50                            | 56,00  | 40,00                            |
| 32-10*            | 32                   | 40,00   | 56,00   | 40,00                            | 85,00  | 60,00                            |



Note: THIELE chain slings are available in mounted and welded execution.

\*These chain slings are only available in welded execution.

Table 1



#### Safety Notice:

Can fail if damaged, misused or overloaded. Inspect before use. Use only if trained. Observe rated capacity in tables 1, 2, 3. DEATH or INJURY can occur from improper use or maintenance.



## Working Load Limit Tables

### Working Load Limit – Type: Choke Hitch

|                           |                   | 1-Leg             | 2-Leg                           | 3- and 4-Leg                     |
|---------------------------|-------------------|-------------------|---------------------------------|----------------------------------|
|                           |                   |                   |                                 |                                  |
| Inclination Angle $\beta$ |                   | $\beta = 0^\circ$ | $0^\circ < \beta \leq 45^\circ$ | $45^\circ < \beta \leq 60^\circ$ |
| Load Factor               |                   | 0,8               | 1,12                            | 0,8                              |
| Trade Size                | Nominal Size [mm] | [t max.]          | [t max.]                        | [t max.]                         |
| 6-10                      | 6                 | 1,12              | 1,60                            | 1,12                             |
| 8-10                      | 8                 | 2,00              | 2,80                            | 2,00                             |
| 10-10                     | 10                | 3,15              | 4,50                            | 3,15                             |
| 13-10                     | 13                | 5,30              | 7,50                            | 5,30                             |
| 16-10                     | 16                | 8,00              | 11,20                           | 8,00                             |
| 20-10                     | 20                | 12,50             | 18,00                           | 12,50                            |
| 22-10                     | 22                | 15,00             | 21,20                           | 15,00                            |
| 26-10                     | 26                | 21,20             | 30,00                           | 21,20                            |
| 32-10                     | 32                | 31,50             | 45,00                           | 31,50                            |

Note: Inclination angles  $\beta$  over  $60^\circ$  are prohibited.

Table 2

### Working Load Limit – Type: Endless Chain

|                           |                   | K11               |                                 | K12                             | K13                              | K22                             | K23                              |
|---------------------------|-------------------|-------------------|---------------------------------|---------------------------------|----------------------------------|---------------------------------|----------------------------------|
|                           |                   |                   |                                 |                                 |                                  |                                 |                                  |
| Inclination Angle $\beta$ |                   | $\beta = 0^\circ$ | $0^\circ < \beta \leq 25^\circ$ | $0^\circ < \beta \leq 45^\circ$ | $45^\circ < \beta \leq 60^\circ$ | $0^\circ < \beta \leq 45^\circ$ | $45^\circ < \beta \leq 60^\circ$ |
| Load Factor               |                   | 1,6               | 1,45                            | 1,12                            | 0,8                              | 1,7                             | 1,2                              |
| Trade Size                | Nominal Size [mm] | [t max.]          | [t max.]                        | [t max.]                        | [t max.]                         | [t max.]                        | [t max.]                         |
| 6-10                      | 6                 | 2,24              | 2,00                            | 1,60                            | 1,12                             | 2,36                            | 1,70                             |
| 8-10                      | 8                 | 4,00              | 3,55                            | 2,80                            | 2,00                             | 4,25                            | 3,00                             |
| 10-10                     | 10                | 6,30              | 5,60                            | 4,50                            | 3,15                             | 6,70                            | 4,75                             |
| 13-10                     | 13                | 10,60             | 9,50                            | 7,50                            | 5,30                             | 11,20                           | 8,00                             |
| 16-10                     | 16                | 16,00             | 14,00                           | 11,20                           | 8,00                             | 17,00                           | 11,80                            |
| 20-10                     | 20                | 25,00             | 22,40                           | 18,00                           | 12,50                            | 26,50                           | 19,00                            |
| 22-10                     | 22                | 30,00             | 28,00                           | 21,20                           | 15,00                            | 31,50                           | 22,40                            |
| 26-10                     | 26                | 42,50             | 37,50                           | 30,00                           | 21,20                            | 45,00                           | 31,50                            |
| 32-10                     | 32                | 63,00             | 56,00                           | 45,00                           | 31,50                            | 67,00                           | 47,50                            |

Note: Inclination angles  $\beta$  over  $60^\circ$  are prohibited.

Table 3

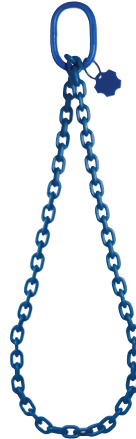


## Type of Endless Chains

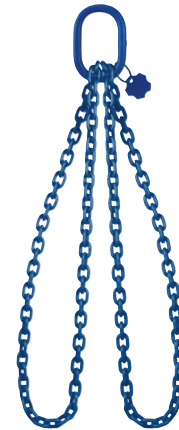
Type K11



Type K12



Type K22



## Load Reductions

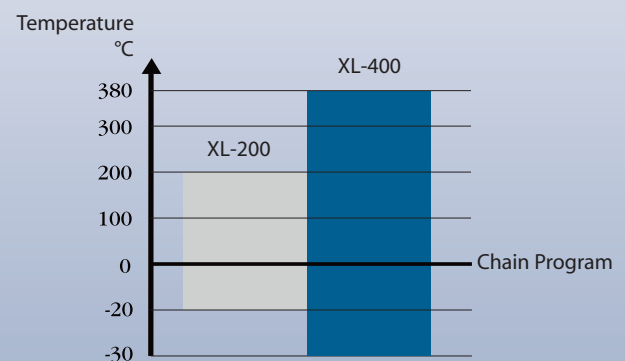
### Temperature Application Range

Round Steel Link Chains **XL-200** (acc. to ASTM 973)

| Temperature Application Range | W.L.L. |
|-------------------------------|--------|
| -20°C to 205°C                | 100 %  |

Round Steel Link Chains **XL-400** (acc. to PAS 1061)

| Temperature Application Range | W.L.L. |
|-------------------------------|--------|
| -30°C to 200°C                | 100 %  |
| over 200°C to 300°C           | 90 %   |
| over 300°C to 380°C           | 60 %   |



### Load Factor at Asymmetry

| No. of Legs | 1                         |             | 2                         |             | 3                         |             | 4                         |             |           |   |
|-------------|---------------------------|-------------|---------------------------|-------------|---------------------------|-------------|---------------------------|-------------|-----------|---|
|             | Inclination Angle $\beta$ | Load Factor | Inclination Angle $\beta$ | Load Factor | Inclination Angle $\beta$ | Load Factor | Inclination Angle $\beta$ | Load Factor |           |   |
|             | -                         | 1           | 0° – 45°                  | 1           | 46° – 60°                 | 1           | 0° – 45°                  | 1,4         | 46° – 60° | 1 |

Table 4



## Product Features

### Round Steel Link Chains TWN 1805 acc. to PAS 1061 **XL-400**



| Trade Size | Article-No. | Nom. Size d [mm] | Pitch p [mm] | Pitch Tol. ± [mm] | Inside Width w <sub>1</sub> [mm min.] | Outside Width w <sub>2</sub> [mm max.] | Working Load Limit [t max.] | Weight app. [kgs/m] |
|------------|-------------|------------------|--------------|-------------------|---------------------------------------|--|-----------------------------|---------------------|
| 6-10       | F01610B     | 6                | 18           | 0,5               | 7,80                                  | 22,20                                  | 1,40                        | 0,9                 |
| 8-10       | F01615B     | 8                | 24           | 0,7               | 10,92                                 | 29,60                                  | 2,50                        | 1,6                 |
| 10-10      | F01622B     | 10               | 30           | 0,9               | 13,00                                 | 37,00                                  | 4,00                        | 2,5                 |
| 13-10      | F01629B     | 13               | 39           | 1,2               | 17,48                                 | 48,10                                  | 6,70                        | 4,3                 |
| 16-10      | F01635B     | 16               | 48           | 1,4               | 20,80                                 | 59,20                                  | 10,00                       | 6,5                 |
| 20-10      | F01638B     | 20               | 60           | 1,8               | 26,00                                 | 74,00                                  | 16,00                       | 10,1                |
| 22-10      | F01650B     | 22               | 66           | 2,0               | 28,60                                 | 81,40                                  | 19,00                       | 12,3                |
| 26-10      | F01660B     | 26               | 78           | 2,3               | 33,80                                 | 96,20                                  | 26,50                       | 17,1                |
| 32-10      | F01670B     | 32               | 96           | 2,9               | 41,60                                 | 118,40                                 | 40,00                       | 23,0                |

**New**

Coated with environmentally friendly AQUA-chain lacquer (RAL 5002).





## Round Steel Link Chains TWN 0072 acc. to ASTM 973 **XL-200**

| Trade Size | Article-No. | Nom. Size d [mm] | Pitch p [mm] | Pitch Tol. ± [mm] | Inside Width w <sub>1</sub> [mm min.] | Outside Width w <sub>2</sub> [mm max.] | Working Load Limit [t max.] | Weight app. [kgs/m] |
|------------|-------------|------------------|--------------|-------------------|---------------------------------------|--|-----------------------------|---------------------|
| 6-10       | F01616      | 6                | 18           | 0,5               | 7,95                                  | 22,20                                  | 1,40                        | 0,9                 |
| 7-10       | F01621      | 7                | 21           | 0,7               | 9,53                                  | 25,90                                  | 2,00                        | 1,2                 |
| 8-10       | F01617      | 8                | 24           | 0,7               | 10,92                                 | 29,60                                  | 2,60                        | 1,6                 |
| 10-10      | F01618      | 10               | 30           | 0,9               | 13,00                                 | 37,00                                  | 4,00                        | 2,5                 |
| 13-10      | F01619      | 13               | 39           | 1,2               | 17,48                                 | 48,10                                  | 6,80                        | 4,1                 |
| 16-10      | F01620      | 16               | 48           | 1,4               | 20,63                                 | 59,20                                  | 10,30                       | 6,2                 |



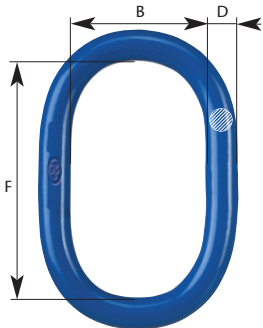
Coated with environmentally friendly AQUA-chain lacquer (RAL 7011).

## Comparison between Round Steel Link Chains **XL-400** and **XL-200**

| Properties                             | Chain Type | XL-400  | XL-200                      |
|--|------------|---|-----------------------------|
| Standard                               |            | PAS 1061  | ASTM 973                    |
| Material                               |            | higher alloyed steel                                | alloyed steel               |
| Temperature application range          |            | -30°C up to 380°C;<br>reduction starting from 200°C | -20°C up to 205°C           |
| Working Load Limit (WLL)               |            | 25% higher than Grade 80                            | 25% higher than Grade 80    |
| Manufacturers Proof Force (MPF)        |            | min. 2,5 x WLL                                      | min. 2 x WLL                |
| Breaking Force (BF)                    |            | min. 4 x WLL; up to 7% reduction allowed            | min. 4 x WLL                |
| Elongation at break (completed finish) |            | min. 20%  | min. 20%                    |
| Charpy Notch Value                     |            | min. 42J at -20°C                                   | min. 36J at -20°C           |
| Deflection                             |            | min. 0,8 x d  | min. 0,8 x d                |
| Fatigue                                |            | min. 20.000 LC                                      | no requirements             |
| Material properties (stress corrosion) |            | according to standard                               | no requirements             |
| Finish                                 |            | Galvanizing prohibited                              | Galvanizing prohibited      |
| Colour (solvent-free)                  |            | RAL 5002  | RAL 7011                    |
| Marking                                |            | Ⓢ -10, XL-400, Germany, ID#                         | T3-10, XL-200, Germany, ID# |
| Certification                          |            | DGUV  | THIELE                      |



## Suspension Components

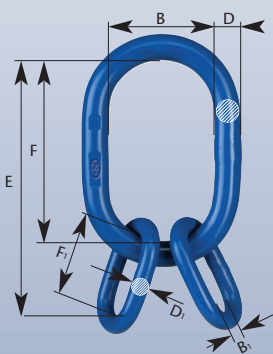


### **New** The **Master Link Form A TWN 1813**

according to DIN 5688 for 1- and 2-leg chain slings enables an easy assembly of a connecting link **XL-LOK**® TWN 1820. This way of coupling offers a higher flexibility in assembling of chain slings with the advantage of less stock inventory. Further on, the links acc. to EN 1677-4 may be used as components e.g. on steel wire rope slings acc. to DIN EN 13414-1.

| Trade Size |       | Article-No. | Working Load Limit<br>[t max.] | Dimensions<br>[mm] |     |     | Weight<br>app.<br>[kgs] |
|------------|-------|-------------|--------------------------------|--------------------|-----|-----|-------------------------|
| 1-Leg      | 2-Leg |             |                                | D                  | F   | B   |                         |
| 6 (7)      | 6     | F1813013    | 2,50                           | 13                 | 90  | 50  | 0,30                    |
| 8          | (7)   | F1813016    | 4,00                           | 16                 | 110 | 60  | 0,50                    |
| 10         | 8     | F1813018    | 5,00                           | 18                 | 130 | 70  | 0,79                    |
| -          | 10    | F1813020    | 6,00                           | 20                 | 140 | 80  | 1,24                    |
| 13         | -     | F1813022    | 7,10                           | 22                 | 160 | 90  | 1,50                    |
| 16         | 13    | F1813026    | 10,00                          | 26                 | 180 | 100 | 2,33                    |
| 18         | 16    | F1813032    | 15,00                          | 32                 | 230 | 125 | 4,40                    |
| 22         | 18    | F1813036    | 20,00                          | 36                 | 250 | 140 | 6,20                    |
| -          | 20    | F1813040    | 23,60                          | 40                 | 290 | 160 | 8,80                    |
| 26         | 22    | F1813045    | 30,00                          | 45                 | 320 | 175 | 12,00                   |
| 32         | 26    | F1813050    | 40,00                          | 50                 | 340 | 190 | 16,00                   |
| -          | -     | F1813056    | 50,00                          | 56                 | 380 | 210 | 23,00                   |
| -          | 32    | F1813063    | 60,00                          | 63                 | 430 | 240 | 33,00                   |
| -          | -     | F1813070    | 75,00                          | 70                 | 470 | 260 | 44,00                   |

**Note:** The TWN 1813 replaces the TWN 1807 and TWN 1808.  
Rated for 2-leg chain slings use with inclination angle  $0^\circ < \beta \leq 45^\circ$ .



### **New** The **Master Link Assembly TWN 1814**

according to DIN 5688 for 3- and 4-leg chain slings enables easy assembling of a **XL-LOK**® TWN 1820. Further on, the links acc. to EN 1677-4 may be used as components e.g. on steel wire rope slings acc. to DIN EN 13414-1.

| Trade Size | Article-No. | Working Load Limit<br>$0^\circ < \beta \leq 45^\circ$<br>[t max.] | Dimensions<br>[mm] |    |     |     |                |                |                | Weight<br>app.<br>[kgs] |
|------------|-------------|---|--------------------|----|-----|-----|----------------|----------------|----------------|-------------------------|
|            |             |   | E                  | D  | F   | B   | D <sub>1</sub> | F <sub>1</sub> | B <sub>1</sub> |                         |
| 6-10       | F1814016    | 4,00  | 170                | 16 | 110 | 60  | 13             | 60             | 30             | 1,00                    |
| 8-10       | F1814020    | 6,00  | 210                | 20 | 140 | 80  | 16             | 70             | 35             | 1,80                    |
| 10-10      | F1814026    | 10,00   | 270                | 26 | 180 | 100 | 20             | 90             | 45             | 3,80                    |
| 13-10      | F1814032    | 15,00   | 350                | 32 | 230 | 125 | 26             | 120            | 60             | 7,70                    |
| 16-10      | F1814040    | 23,60   | 420                | 40 | 290 | 160 | 28             | 130            | 65             | 13,00                   |
| 22-10      | F1814050    | 40,00   | 520                | 50 | 340 | 190 | 40             | 180            | 90             | 28,00                   |
| 26-10      | F1814063    | 60,00   | 630                | 63 | 430 | 240 | 45             | 200            | 100            | 49,00                   |
| 32-10      | F1814080    | 85,00   | 740                | 80 | 520 | 290 | 50             | 220            | 110            | 86,00                   |

**Note:** The TWN 1814 replaces the TWN 1809.



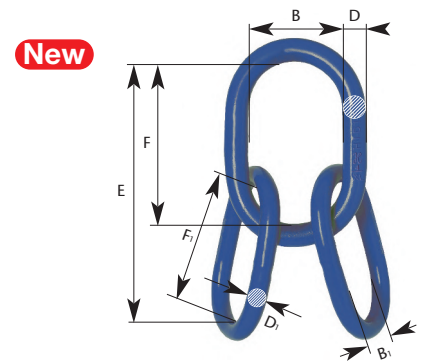


## Suspension Components

### The **Master Link Assembly TWN 1815**

according to EN 13414-1 is designed for 3- and 4-leg wire rope slings. Dimensionally the links comply with the DIN 5688-3. The fracture mechanics are according to EN 1677-1 and EN 1677-2.

The special enlarged intermediate links enable a simple assembly of steel and fiber wire rope slings.

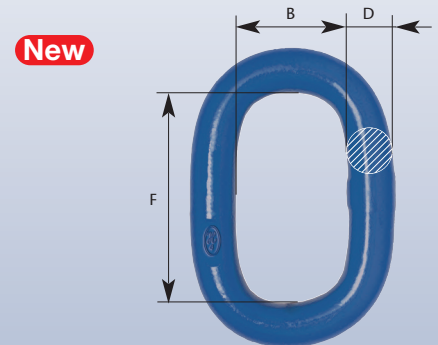


| Article-No. | Working Load Limit<br>0° <math>\beta \leq 45^\circ</math><br>[t max.] | Dimensions<br>[mm] |           |     |     |                |                |                | Categorization of the<br>Wire Rope Diameter* |                 | Weight<br>app.<br>[kgs] |
|-------------|---|--------------------|-----------|-----|-----|----------------|----------------|----------------|--|-----------------|-------------------------|
|             |   | E                  | D         | F   | B   | D <sub>1</sub> | F <sub>1</sub> | B <sub>1</sub> | Fiber Rope [mm]                              | Steel Rope [mm] |                         |
| F1815016    | 3,50  | 200                | <b>16</b> | 110 | 60  | <b>13</b>      | 90             | 50             | 12,00  | 11,00           | 1,10                    |
| F1815018    | 5,00  | 240                | <b>18</b> | 130 | 70  | <b>16</b>      | 110            | 60             | 14,00  | 14,00           | 1,90                    |
| F1815022    | 6,00  | 290                | <b>22</b> | 160 | 90  | <b>18</b>      | 130            | 70             | 16,00  | 16,00           | 3,10                    |
| F1815026    | 9,30  | 340                | <b>26</b> | 180 | 100 | <b>22</b>      | 160            | 90             | 20,00  | 18,00           | 5,30                    |
| F1815032    | 13,90   | 410                | <b>32</b> | 230 | 125 | <b>26</b>      | 180            | 100            | 24,00  | 22,00           | 9,00                    |
| F1815036    | 20,00   | 480                | <b>36</b> | 250 | 140 | <b>32</b>      | 230            | 125            | 28,00  | 28,00           | 15,00                   |
| F1815045    | 26,30   | 570                | <b>45</b> | 320 | 175 | <b>36</b>      | 250            | 140            | 32,00  | 32,00           | 24,00                   |
| F1815050    | 40,00   | 660                | <b>50</b> | 340 | 190 | <b>45</b>      | 320            | 175            | 40,00  | 40,00           | 40,00                   |
| F1815056    | 50,20   | 720                | <b>56</b> | 380 | 210 | <b>50</b>      | 340            | 190            | 44,00  | 44,00           | 55,00                   |
| F1815063    | 62,60   | 810                | <b>63</b> | 430 | 240 | <b>56</b>      | 380            | 210            | 52,00  | 48,00           | 79,00                   |
| F1815085    | 127,20  | 1040               | <b>85</b> | 520 | 290 | <b>80</b>      | 520            | 290            | 60,00  | 60,00           | 200,00                  |

\*According to DIN EN 13414-1 for 3- and 4-leg wire rope slings.

### The **Intermediate Master Link Type B TWN 1795**

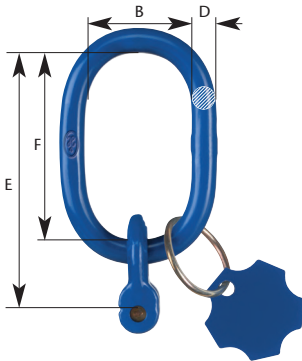
according to DIN 5688-3 enables assembling of a **XL-LOK**® and other components. The working load limit as well as the manufacturers' and proof requirements are based on the standard DIN EN 1677-1 and DIN EN 1677-4 considering a 25% higher working load limit.



| Trade Size | Article-No. | Working Load<br>Limit<br>[t max.] | Dimensions<br>[mm] |     |     | Weight<br>app.<br>[kgs] |
|------------|-------------|-----------------------------------|--------------------|-----|-----|-------------------------|
|            |             |                                   | D                  | F   | B   |                         |
| <b>B8</b>  | F179508     | 1,40                              | <b>8</b>           | 36  | 18  | 0,05                    |
| <b>B10</b> | F179510     | 2,50                              | <b>10</b>          | 46  | 23  | 0,09                    |
| <b>B13</b> | F179513     | 4,00                              | <b>13</b>          | 60  | 30  | 0,20                    |
| <b>B16</b> | F179516     | 6,70                              | <b>16</b>          | 70  | 35  | 0,36                    |
| <b>B20</b> | F179520     | 10,00                             | <b>20</b>          | 90  | 45  | 0,73                    |
| <b>B22</b> | F179522     | 12,50                             | <b>22</b>          | 100 | 50  | 0,97                    |
| <b>B26</b> | F179526     | 16,00                             | <b>26</b>          | 120 | 60  | 1,60                    |
| <b>B28</b> | F179528     | 19,00                             | <b>28</b>          | 130 | 65  | 1,90                    |
| <b>B32</b> | F179532     | 26,50                             | <b>32</b>          | 140 | 70  | 2,90                    |
| <b>B36</b> | F179536     | 31,30                             | <b>36</b>          | 160 | 80  | 4,20                    |
| <b>B40</b> | F179540     | 40,00                             | <b>40</b>          | 180 | 90  | 5,80                    |
| <b>B45</b> | F179545     | 50,00                             | <b>45</b>          | 200 | 100 | 8,20                    |



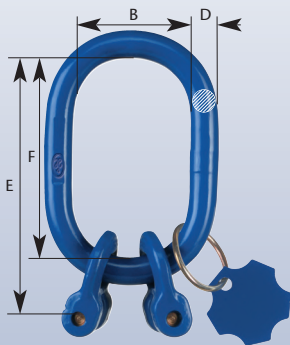
## Suspension Components



### The Fixed Size Master Link Assembly TWN 1810/1

Type TAA1 for 1-leg chain slings is automatically determined to the trade size of the ringshackle. The ringshackle moves freely. A welded identification tag contains all the necessary data required. The dimensions are in accordance with DIN 5688, form A. The fixed size master link assembly type TAA1 can also be delivered without the ringshackle as a master link TWN 1813.

| Trade Size | Article-No. | Working Load Limit<br>[t max.] | Dimensions<br>[mm] |    |     |    | Suitable for Crane Hooks<br>acc. DIN 15401<br>[No.] | Weight<br>app.<br>[kgs] |
|------------|-------------|--------------------------------|--------------------|----|-----|----|---|-------------------------|
|            |             |                                | E                  | D  | F   | B  |   |                         |
| 6-10       | F1810106    | 1,40                           | 121                | 13 | 90  | 50 | 1,6   | 0,40                    |
| 8-10       | F1810108    | 2,50                           | 147                | 16 | 110 | 60 | 2,5   | 0,71                    |
| 10-10      | F1810110    | 4,00                           | 176                | 18 | 130 | 70 | 4   | 1,21                    |
| 13-10      | F1810113    | 6,70                           | 219                | 20 | 140 | 80 | 6   | 2,33                    |
| 16-10      | F1810116    | 10,00                          | 256                | 22 | 160 | 90 | 8   | 3,90                    |



### The Fixed Size Master Link Assembly TWN 1810/2

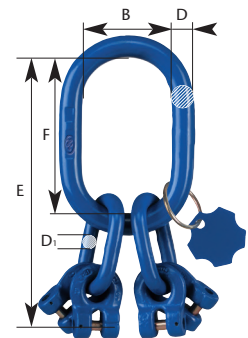
Type TAA2 for 2-leg chain slings is automatically determined to the trade size of the ringshackle. The ringshackle moves freely. A welded identification tag contains all the necessary data required. The dimensions are in accordance with DIN 5688, form A. The fixed size master link assembly type TAA2 can also be delivered without the ringshackle as a master link TWN 1813.

| Trade Size | Article-No. | Working Load Limit<br>$0^\circ < \beta \leq 45^\circ$<br>[t max.] | Dimensions<br>[mm] |    |     |     | Suitable for Crane Hooks<br>acc. DIN 15401<br>[No.] | Weight<br>app.<br>[kgs] |
|------------|-------------|---|--------------------|----|-----|-----|---|-------------------------|
|            |             |   | E                  | D  | F   | B   |   |                         |
| 6-10       | F1810206    | 2,00  | 121                | 13 | 90  | 50  | 1,6   | 0,50                    |
| 8-10       | F1810208    | 3,55  | 167                | 18 | 130 | 70  | 4   | 1,20                    |
| 10-10      | F1810210    | 5,60  | 186                | 20 | 140 | 80  | 5   | 1,90                    |
| 13-10      | F1810213    | 9,00  | 239                | 26 | 180 | 100 | 8   | 4,00                    |
| 16-10      | F1810216    | 14,00   | 296                | 32 | 230 | 125 | 12  | 7,60                    |

## Suspension Components

### The Fixed Size Master Link Assembly TWN 1810/4

Type TAA4 for 3/4-leg chain slings is automatically determined to the trade size of the ringshackle. The ringshackle moves freely. A welded identification tag contains all the necessary data required. The dimensions are in accordance with DIN 5688, form A. The fixed size master link assembly type TAA4 can also be delivered without the ringshackle as a master link TWN 1814.

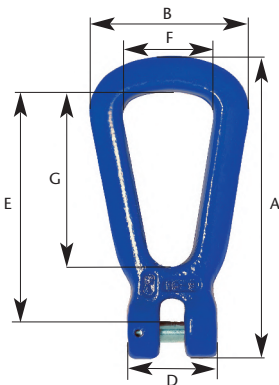


| Trade Size | Article-No. | Working Load Limit<br>$0^\circ < \beta \leq 45^\circ$<br>[t max.] | Dimensions<br>[mm] |    |     |     |                | Suitable for Crane Hooks<br>acc. DIN 15401<br>[No.] | Weight<br>app.<br>[kgs] |
|------------|-------------|---|--------------------|----|-----|-----|----------------|---|-------------------------|
|            |             |   | E                  | D  | F   | B   | D <sub>1</sub> |   |                         |
| 6-10       | F1810406    | 3,00  | 201                | 16 | 110 | 60  | 13             | 2,5   | 1,40                    |
| 8-10       | F1810408    | 5,30  | 247                | 20 | 140 | 80  | 16             | 5   | 2,70                    |
| 10-10      | F1810410    | 8,00  | 316                | 26 | 180 | 100 | 20             | 8   | 5,40                    |
| 13-10      | F1810413    | 14,00   | 409                | 32 | 230 | 125 | 26             | 12  | 11,20                   |
| 16-10      | F1810416    | 21,20   | 495                | 40 | 290 | 160 | 28             | 20  | 19,40                   |





## Suspension Components



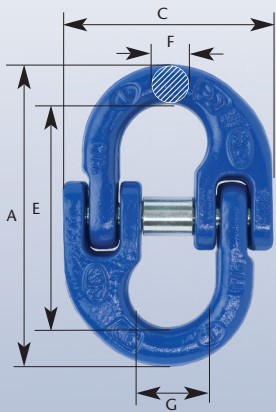
**New** The **Master Link with Pin Coupling TWN 1819** is suitable to be used for single leg slings for bundling of e.g. rod material. The compact design enables an easy handling. The special shape makes the THIELE-original unique.

100% magnetic crack-tested.

DGUV-approved.

| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |     |    |    |       |    |     |    | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|-----|----|----|-------|----|-----|----|-------------------|
|            |             |                             | A               | B   | C  | D  | E     | F  | G   | H  |                   |
| 13-10      | F31025      | 6.70                        | 189             | 102 | 32 | 60 | 142,5 | 60 | 110 | 22 | 1,09              |

## XL-LOK® Connector



### Connecting Link **XL-LOK® TWN 1820**

**XL-LOK®** Connecting Links according to THIELE plant standard (TWN) are designated for safe lifting, moving and slinging of weights. Working load limits and product requirements are based on the EN 1677-1, taking a 25% higher working load limit into account. Spare parts are available according to TWN 1921.

100% magnetic crack-tested.

DGUV-approved.

| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |      |       |       |      | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|------|-------|-------|------|-------------------|
|            |             |                             | E               | G    | A     | C     | F    |                   |
| 6-10       | F30807      | 1,40                        | 45,0            | 14,0 | 61,0  | 38,5  | 7,6  | 0,07              |
| 8-10       | F30817      | 2,50                        | 62,0            | 19,0 | 85,0  | 55,0  | 10,0 | 0,20              |
| 10-10      | F30827      | 4,00                        | 72,0            | 23,8 | 97,2  | 65,5  | 12,6 | 0,35              |
| 13-10      | F30837      | 6,70                        | 87,3            | 28,0 | 125,3 | 82,5  | 16,7 | 0,74              |
| 16-10      | F30847      | 10,00                       | 105,0           | 34,3 | 146,2 | 109,0 | 20,6 | 1,16              |
| 22-10      | F30861      | 19,00                       | 140,0           | 47,3 | 193,0 | 132,5 | 26,0 | 3,30              |

**New**

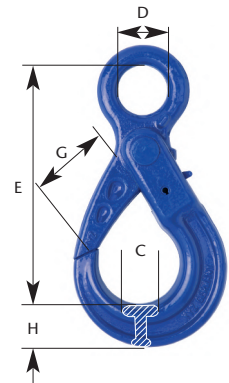
## Hooks

### The Eye Self-Locking Hook TWN 1836

automatically locks at load. The flattened extra large eye offers universal coupling options. A robust trigger at the back side of the hook can be easily hand-operated. Despite an extra wide hook-opening, the eye self-locking hooks offer a slim shape and enable a versatile use. The special shape makes the THIELE-original unique.

The available trigger sets are universal for hooks type TWN 1836 and 1837.

100% magnetic crack-tested.



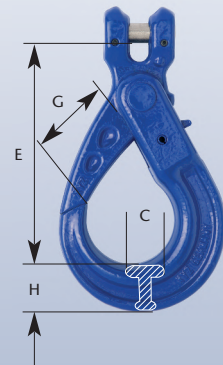
| Trade Size       | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |      |      |      |      | Weight app. [kgs] |
|------------------|-------------|-----------------------------|-----------------|------|------|------|------|-------------------|
|                  |             |                             | E               | D    | G    | H    | C    |                   |
| 6-10             | F092203     | 1,40                        | 110             | 21   | 28   | 20   | 15   | 0,50              |
| 8-10             | F092213     | 2,50                        | 137             | 27   | 35,5 | 26   | 20   | 0,80              |
| 10-10            | F092223     | 4,00                        | 169             | 34,5 | 45   | 30   | 26   | 1,50              |
| 13-10            | F092233     | 6,70                        | 209             | 40   | 53,5 | 40,5 | 32,5 | 3,00              |
| 16-10            | F092243     | 10,00                       | 254             | 50   | 62   | 50,5 | 38   | 6,00              |
| <b>New</b> 22-10 | F092273     | 19,00                       | 319,5           | 70   | 80   | 66   | 52   | 11,74             |

### The Clevis Self-Locking Hook TWN 1837

automatically locks at load. A robust trigger at the back side of the hook can be easily hand-operated. Despite an extra wide hook-opening, the clevis self-locking hooks offer a slim shape and enable a versatile use. The special shape makes the THIELE-original unique.

The available trigger sets are universal for Hooks type TWN 1836 and 1837.

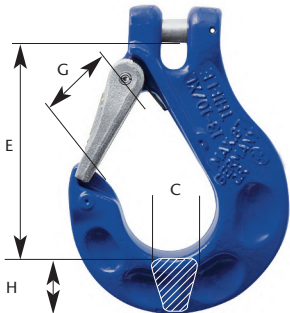
100% magnetic crack-tested.



| Trade Size       | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |      |      |      | Weight ca. [kgs] |
|------------------|-------------|-----------------------------|-----------------|------|------|------|------------------|
|                  |             |                             | E               | G    | H    | C    |                  |
| 6-10             | F092002     | 1,40                        | 96              | 28   | 20   | 15   | 0,50             |
| 8-10             | F092012     | 2,50                        | 123             | 35,5 | 26   | 20   | 0,90             |
| 10-10            | F092022     | 4,00                        | 144             | 45   | 30   | 26   | 1,50             |
| 13-10            | F092032     | 6,70                        | 182             | 53,5 | 40,5 | 32,5 | 3,00             |
| 16-10            | F092042     | 10,00                       | 217             | 62   | 50,5 | 38   | 5,90             |
| <b>New</b> 22-10 | F092072     | 19,00                       | 276,5           | 80   | 66   | 52   | 12,31            |



## Hooks



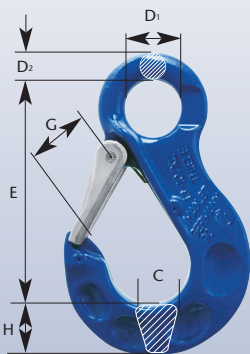
### The Clevis Sling Hook TWN 1840/1

with its heavy-duty forged safety latch and its clevis is designed to the corresponding trade size. The forged measurement points and maximum admissible values allow an easy inspection of the hook-opening. The safety latch is protected by wear edges on the hook body. Additionally, the safety latch has a fixed position due to the forged seat at the tip of the hook. The special shape makes the THIELE-original unique.

100% magnetic crack-tested.

DGUV-approved.

| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |    |    |    | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|----|----|----|-------------------|
|            |             |                             | E               | G  | H  | C  |                   |
| 6-10       | F336050     | 1,40                        | 75              | 24 | 20 | 17 | 0,36              |
| 8-10       | F336150     | 2,50                        | 92              | 30 | 25 | 22 | 0,75              |
| 10-10      | F336250     | 4,00                        | 113             | 37 | 32 | 28 | 1,40              |
| 13-10      | F336350     | 6,70                        | 133             | 42 | 41 | 35 | 2,50              |
| 16-10      | F336450     | 10,00                       | 162             | 51 | 50 | 41 | 4,40              |



### The Eye Sling Hook TWN 1841/1

with its heavy-duty forged safety latch and its eye is designed to the corresponding trade size. The flattened extra large eye offers universal coupling options. The forged measurement points and maximum admissible values allow an easy inspection of the hook-opening. The safety latch is protected by wear edges on the hook body. Additionally, the safety latch has a fixed position due to the forged seat at the tip of the hook. The special shape makes the THIELE-original unique.

100% magnetic crack-tested.

DGUV-approved.

| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |                |                |    |    |    | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|----------------|----------------|----|----|----|-------------------|
|            |             |                             | E               | D <sub>1</sub> | D <sub>2</sub> | G  | H  | C  |                   |
| 6-10       | F32905      | 1,40                        | 91              | 21             | 11             | 24 | 20 | 17 | 0,36              |
| 8-10       | F32915      | 2,50                        | 118             | 28             | 14             | 30 | 25 | 22 | 0,78              |
| 10-10      | F32925      | 4,00                        | 145             | 36             | 18             | 37 | 32 | 28 | 1,50              |
| 13-10      | F32935      | 6,70                        | 168             | 42             | 21             | 42 | 41 | 35 | 2,55              |
| 16-10      | F32945      | 10,00                       | 210             | 54             | 25             | 51 | 50 | 41 | 4,65              |
| 22-10      | F32975      | 19,00                       | 271             | 65             | 30             | 70 | 62 | 54 | 9,77              |
| 26-10      | F32985      | 26,50                       | 302             | 70             | 33             | 75 | 71 | 59 | 14,20 <b>New</b>  |



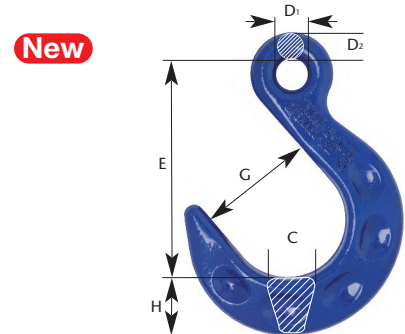
## Hooks

### The Eye Foundry Hook TWN 1856

has been optimized in its shape. Working load limits and product requirements are based on the EN 1677-1, taking a 25 % higher Working load limit into account. The special shape makes the THIELE-original unique.

100% magnetic crack-tested.

DGUV-approved.



| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |                |                |     |      |      | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|----------------|----------------|-----|------|------|-------------------|
|            |             |                             | E               | D <sub>1</sub> | D <sub>2</sub> | G   | H    | C    |                   |
| 6-10*      | F32355      | 1,40                        | 95              | 21             | 12             | 50  | 25,1 | 19,5 | 0,42              |
| 8-10       | F32365      | 2,50                        | 125             | 28             | 14,5           | 66  | 33   | 26   | 0,92              |
| 10-10*     | F32375      | 4,00                        | 146             | 32             | 16             | 76  | 35,1 | 32   | 1,47              |
| 13-10*     | F32385      | 6,70                        | 175             | 42             | 21             | 89  | 41   | 38   | 3,15              |
| 16-10*     | F32395      | 10,00                       | 205             | 54             | 23             | 102 | 48   | 35   | 5,41              |
| 22-10*     | F32413      | 15,00                       | 265             | 65             | 29,5           | 127 | 70   | 65   | 11,40             |

\*In development.

## Shortening Components

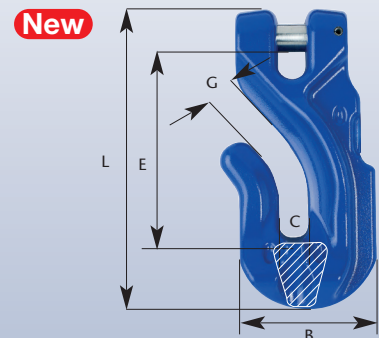
### The Clevis Shortening Hook TWN 1827

complies with DIN 5692. It makes the lifting of loads safer due to a system check which means that the shortening hook fulfills the test requirements assembled into the chain. The new shape of the shortening hooks TWN 1827 offer you much more safety than with conventional shortening hooks. The extra wide chain attachment guarantees a special firm seating of the inserted chain link and it is also protected from damage at the same time.

With our new TWN 1827 shortening hook, we are offering you grade 100 perfection continued with a long service-life of your slinging equipment.

100% magnetic crack-tested.

DGUV-approved.

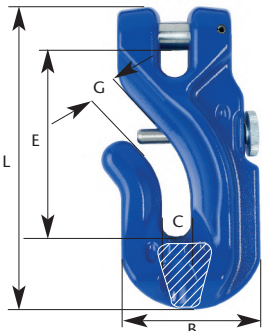


| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |      |     |    |    | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|------|-----|----|----|-------------------|
|            |             |                             | E               | D    | L   | B  | C  |                   |
| 6-10*      | F33194      | 1,40                        | -               | -    | -   | -  | -  | -                 |
| 8-10       | F33204      | 2,50                        | 71              | 9,5  | 110 | 55 | 34 | 0,51              |
| 10-10*     | F33214      | 4,00                        | 83              | 12,5 | 132 | 69 | 42 | 0,95              |
| 13-10*     | F33224      | 6,70                        | 109             | 15,5 | 168 | 79 | 54 | 1,76              |
| 16-10*     | F33234      | 10,00                       | -               | -    | -   | -  | -  | -                 |

\*In development.



## Shortening Components



**New** The **Clevis Shortening Hook with Safety Pin TWN 1827/1** complies with DIN 5692 makes the lifting of loads safer due to a system inspection which means that the shortening hook fulfills the test requirements assembled into the chain. The new shape of the shortening hooks TWN 1827 offers you much more safety than with conventional shortening hooks. The extra wide chain attachment enables us to guarantee you an especially firm seating of the inserted chain link and it is also protected from damage at the same time. The locking pin prevents an accidental loosening of the sling chain. The special shape makes the THIELE-original unique.

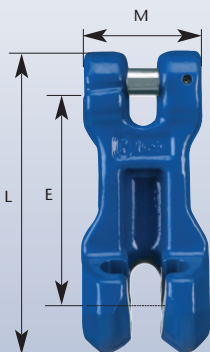
With our new TWN 1827/1 shortening hook, we are offering you Grade 100 perfection combined with a long service-life of your slinging equipment.

100% magnetic crack-tested.

DGUV-approved.

| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |      |     |    |    | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|------|-----|----|----|-------------------|
|            |             |                             | E               | G    | L   | B  | C  |                   |
| 6-10*      | F33195      | 1,40                        | -               | -    | -   | -  | -  | -                 |
| 8-10       | F33205      | 2,50                        | 71              | 9,5  | 110 | 55 | 34 | 0,51              |
| 10-10      | F33215      | 4,00                        | 83              | 12,5 | 132 | 67 | 42 | 0,95              |
| 13-10      | F33225      | 6,70                        | 109             | 15,5 | 168 | 79 | 54 | 1,76              |
| 16-10*     | F33235      | 10,00                       | -               | -    | -   | -  | -  | -                 |

\*In development.



### The **Clevis Shortening Claw TWN 1851**

proven over many decades from the grade 80-program, has been further developed into the grade 100. The clevis is designed to the corresponding trade size. The chain has a safe seat in the claw pocket in order to avoid release at any time.

100% magnetic crack-tested.

| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |     |    | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|-----|----|-------------------|
|            |             |                             | E               | L   | M  |                   |
| 6-10       | F34904      | 1,40                        | 54              | 81  | 32 | 0,21              |
| 8-10       | F34924      | 2,50                        | 80              | 115 | 46 | 0,61              |
| 10-10      | F34934      | 4,00                        | 90              | 134 | 56 | 0,96              |
| 13-10      | F34944      | 6,70                        | 117             | 175 | 72 | 2,00              |
| 16-10      | F34954      | 10,00                       | 144             | 214 | 86 | 3,57              |



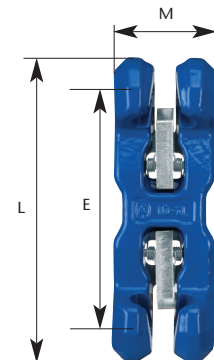
## Shortening Components

### The **RAPID-Shortening Claw TWN 1852**

can be assembled and disassembled fast and easily with no additional tools. The ergonomic and compact design enables its positioning at any place on the chain. Two robust locking devices avoid the unsafe release of the chain in a loaded or unloaded condition. The locking device is equipped with a robust spring system.

100% magnetic crack-tested.

DGUV-approved.



| Trade Size   | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |     |    | Weight app. [kgs] |
|--------------|-------------|-----------------------------|-----------------|-----|----|-------------------|
|              |             |                             | E               | L   | M  |                   |
| <b>8-10</b>  | F34775      | 2,5                         | 111             | 148 | 48 | 0,79              |
| <b>10-10</b> | F34780      | 4,0                         | 134             | 180 | 60 | 1,97              |
| <b>13-10</b> | F34785      | 6,7                         | 179             | 240 | 78 | 2,70              |
| <b>16-10</b> | F34790      | 10,0                        | 222             | 296 | 96 | 9,00              |

### The patented **Combi Quick Fastener TWN 1853**

distinguishes itself through fast and easy handling. The Combi Quick Fastener complies with the requirements of DIN 5692 and can be combined with either the universal **XL-LOK®** or fixed size shackles. In the shortened position of the chain, the links of chain receive only a slight redirection in its induced loads. The chain seats safely in a good shaped chain bed. The Combi Quick Fastener is equipped with a supporting nose for better seating of the chain. The special shape makes the THIELE-original unique.

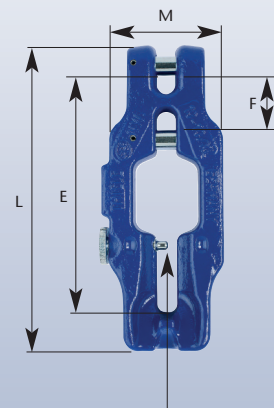
100% magnetic crack-tested.

DGUV-approved.

Application video is available on [www.thiele.de](http://www.thiele.de).



**New**



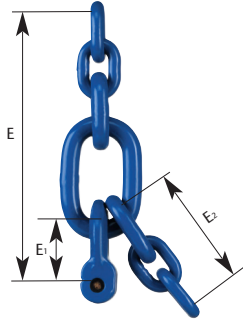
**Note:** A locking pin with a mounted spring prevents an unintended unlocking of the chain.

| Trade Size    | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |      |     |     | Weight app. [kgs] |
|---------------|-------------|-----------------------------|-----------------|------|-----|-----|-------------------|
|               |             |                             | E               | F    | L   | M   |                   |
| <b>6-10*</b>  | F349155     | 1,40                        | 92              | 23   | 118 | 47  | 0,36              |
| <b>8-10*</b>  | F349255     | 2,50                        | 123,5           | 30   | 157 | 63  | 0,83              |
| <b>10-10</b>  | F349355     | 4,00                        | 152,5           | 36,5 | 193 | 78  | 1,57              |
| <b>13-10*</b> | F349455     | 6,70                        | 198,5           | 46,5 | 252 | 100 | 3,41              |
| <b>16-10*</b> | F349555     | 10,00                       | 229,5           | 51   | 291 | 117 | 5,18              |
| <b>22-10</b>  | F349845     | 19,00                       | 310             | 68   | 396 | 162 | 13,50             |

\*In development.



## Shortening Components

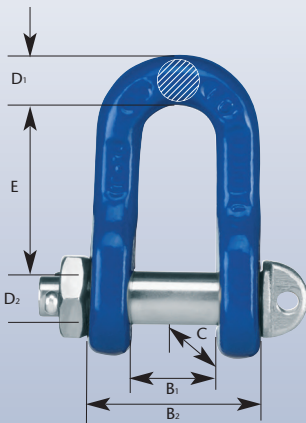


### The **Fixed Size Shortening Device TWN 1896**

is the only one in the world that completes the grade 100 assembly system and is automatically attached to the trade size by a ringshackle. Therefore, it avoids the possibility of malfunction and provides additional safety for the user.

| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |                |                |        |     |    | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|----------------|----------------|--------|-----|----|-------------------|
|            |             |                             | E               | E <sub>1</sub> | E <sub>2</sub> | B-Link |     |    |                   |
| 6-10       | F189606     | 1,4                         | 137             | 31             | 60             | 10     | 46  | 23 | 0,32              |
| 8-10       | F189608     | 2,5                         | 175             | 38             | 78             | 13     | 60  | 30 | 0,70              |
| 10-10      | F189610     | 4,0                         | 215             | 46             | 99             | 16     | 70  | 35 | 1,40              |
| 13-10      | F189613     | 6,7                         | 270             | 59             | 126            | 18     | 85  | 40 | 2,60              |
| 16-10      | F189616     | 10,0                        | 326             | 76             | 150            | 22     | 100 | 50 | 5,00              |

## Shackles



### The **Bolt Shackle Type C TWN 1871**

is dimensionally in accordance with DIN 82101. It is supplied with galvanized bolt, nut and cotter pin.

100% magnetic crack-tested.

DGUV-approved.

| Trade Size       | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |                |                |    |                |                | Weight app. [kgs] |
|------------------|-------------|-----------------------------|-----------------|----------------|----------------|----|----------------|----------------|-------------------|
|                  |             |                             | E               | D <sub>1</sub> | D <sub>2</sub> | C  | B <sub>1</sub> | B <sub>2</sub> |                   |
| 10-10            | F303100     | 4,0                         | 49              | 15             | 16             | 32 | 21             | 47             | 0,45              |
| 13-10            | F303200     | 6,7                         | 61              | 19             | 20             | 40 | 27             | 61             | 0,84              |
| 16-10            | F303300     | 10,0                        | 73              | 23             | 24             | 48 | 33             | 75             | 1,41              |
| <b>New</b> 22-10 | F303500     | 19,0                        | 111             | 33             | 36             | 72 | 47             | 107            | 4,59              |

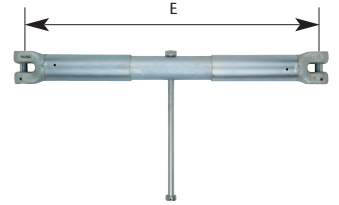


## Chain Tensioners

### The Chain Tensioner with Spindle TWN 1454

is designed in accordance to standard EN 12195-3 and EN 1677-1. In combination with other lashing and connecting components, it is mainly used in lashing chains for the securing of loads in all industry sectors. Additionally, it is suitable for overhead lifting purposes.

The tensioners achieve a high pre-tension force with less effort because of the screw transmission. This feature is important for tying down, because only the pretension force contributes to the securing of loads.



#### Additional features:

- + A practical dimensioned tensioning hub
- + Protected screw spindle located inside
- + Robust protection tubes
- + Integrated turn-off locking mechanism
- + Clevis type connection on both ends allows easy assembly of the corresponding round steel link chain.
- + The length of the handle is dimensioned according to EN 12195-3 (ergonomic aspect: Maximum hand pulling force is limited to 500N)
- + Finish: electro galvanized and yellow chromated

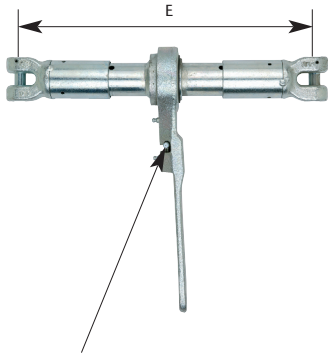
| Trade Size | Article-No. | Norm. straight load (S <sub>TF</sub> ) [daN min.] | Tensioner under straight load [daN max.] | Dimensions [mm]  |                  |     | Weight app. [kgs] |
|------------|-------------|---|--|------------------|------------------|-----|-------------------|
|            |             |   |  | E <sub>max</sub> | E <sub>min</sub> | Hub |                   |
| 13-10      | F341877     | 2.600   | 13.000                                   | 675              | 445              | 230 | 7,20              |
| 16-10      | F341977     | 3.100   | 20.000                                   | 834              | 554              | 280 | 11,80             |

**Note:** Also suitable for lifting!





## Chain Tensioners



**Note:** The life time of the chain tensioner with ratchet may be considerably extended by regular lubrication at the greasing nipple.

### The Chain Tensioner with Ratchet TWN 1455

is designed in accordance with standard EN 12195-3 and EN 1677-1. Together with other lashing and connecting components, they are mainly used in lashing chains for the securing of loads in all industry sectors. Additionally, they are suitable for overhead lifting purposes.

The ratchet tensioners achieve a high pre-tension force with less effort because of the screw transmission. This feature is important for tying down because only the pretension force contributes to the securing of loads.

#### Additional features:

- + A practical dimensioned tensioning hub
- + Protected screw spindle located inside
- + Robust protection tubes
- + Integrated turn-off locking mechanism
- + Clevis type connection on both ends allows easy assembly of the corresponding round steel link chain.
- + The length of the handle is dimensioned according to EN 12195-3 (ergonomic aspect: Maximum hand pulling force is limited to 500N)
- + Finish: electro galvanized and yellow chromated

| Trade Size | Article-No. | Norm. straight load (S <sub>TF</sub> ) [daN min.] | Tensioner under straight load [daN max.] | Dimensions [mm]  |                  |     | Weight app. [kgs] |
|------------|-------------|---|--|------------------|------------------|-----|-------------------|
|            |             |   |  | E <sub>max</sub> | E <sub>min</sub> | Hub |                   |
| 13-10      | F341878     | 2.600   | 13.000                                   | 675              | 445              | 230 | 8,40              |
| 16-10      | F341978     | 3.100   | 20.000                                   | 834              | 554              | 280 | 13,50             |

**Note:** Also suitable for lifting!

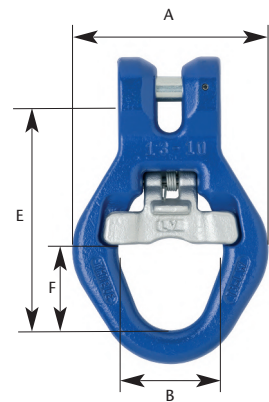




## Special Sling Components

The **Skip Suspension Link for one-hand use TWN 1869** is a further development of the Grade 80 Skip Suspension Link TWN 0869. The locking device is located in a way that the suspension link can be assembled and disassembled one-handed easily at the container cones.

**New**

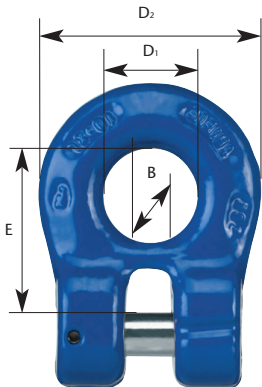


| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |      |    |     | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|------|----|-----|-------------------|
|            |             |                             | E               | F    | B  | A   |                   |
| 13-10      | F313805     | 6,70                        | 142             | 57,5 | 65 | 122 | 1,92              |





## Special Sling Components



### The forged **Ringshackle TWN 1812**

is automatically attached to the corresponding trade size. It can be used as a lower terminal in the chain sling and be connected to a clevis lashing point. A coupling with a **XL-LOK®** is possible.

100% magnetic crack-tested.

DGUV-approved.

| Trade Size | Article-No. | Working Load Limit [t max.] | Dimensions [mm] |                |                |    | Weight app. [kgs] |
|------------|-------------|-----------------------------|-----------------|----------------|----------------|----|-------------------|
|            |             |                             | E               | D <sub>1</sub> | D <sub>2</sub> | B  |                   |
| 6-10       | F31704      | 1,40                        | 31              | 17             | 39             | 8  | 0,10              |
| 8-10       | F31714      | 2,50                        | 37              | 21             | 50             | 11 | 0,20              |
| 10-10      | F31724      | 4,00                        | 46              | 26             | 62             | 14 | 0,39              |
| 13-10      | F31734      | 6,70                        | 59              | 33             | 79             | 18 | 0,83              |
| 16-10      | F31744      | 10,00                       | 75              | 42             | 100            | 23 | 1,59              |

## Lashing Chains



### The **Lashing Chain with Spindle Tensioner TWN 1410**

with standard length L = 3.500 mm with extended tensioner and unshortened chain complies with DIN EN 12195-3.

The length adjustment is achieved by the shortening device and the tensioner. All lengths are available upon request.

| Trade Size | Article-No. | Lashing Capacity (LC) under straight load [kN max.] | Weight app. [kgs] |
|------------|-------------|---|-------------------|
| 13-10      | F34183      | 130   | 21,63             |
| 16-10      | F34184      | 200   | 39,35             |



## Lashing Chains

### The Lashing Chain with Ratchet TWN 1411

with standard length L = 3.500 mm with extended tensioner and unshortened chain complies with DIN EN 12195-3.

The length adjustment is achieved by the shortening device and the tensioner. All lengths are available upon request.



| Trade Size | Article-No. | Lashing Capacity (LC)<br>under straight load<br>[kN max.] | Weight<br>app.<br>[kgs] |
|------------|-------------|---|-------------------------|
| 13-10      | F34183R     | 130   | 23,00                   |
| 16-10      | F34184R     | 200   | 41,00                   |

## Spare Parts and Accessories

All Spare Parts are only available as sets!

### Chain Card File TWN 0944

Form to file the regular inspections according to EN-regulations.

Article-No. Z04575

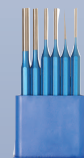


### Assembly Set TWN 0945

Consisting of 6 punches in a plastic holder to disassemble chains from components.

The complete set covers all trade sizes for the use with the THIELE-Sling-Assembly-System.

Article-No. Z03303



### Tensioning Tag TWN 1402

Tag for lashing chains acc. to EN 12195-3.

Article-No. Z07264





## Spare Parts and Accessories

### Spare Parts TWN 1904/0

for Clevis Type Hooks (Bolt and Spiral Pin)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |   |
|------------|-------------|---------------|-------------------|---|
| 6-10       | F48686      | 1 set         | 0,01              |  <p>Load Pin<br/>for Clevis Type Hooks</p>  <p>(TWN 1835/1, TWN 1840/1, TWN 1827/1, TWN 1851)</p> |
| 8-10       | F48687      | 1 set         | 0,01              |   |
| 10-10      | F48688      | 1 set         | 0,03              |   |
| 13-10      | F48689      | 1 set         | 0,07              |   |
| 16-10      | F48690      | 1 set         | 0,11              |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |

### Spare Parts TWN 1908/0

for Sling Hooks (Safety Latch, Spring and Spiral Pin)

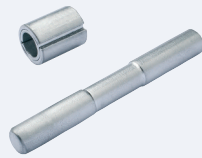

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |   |
|------------|-------------|---------------|-------------------|---|
| 6-10       | F48731      | 1 set         | 0,03              |  <p>Spare Part Set<br/>for Sling Hooks</p>    <p>(TWN 1835/1, TWN 1840/1, TWN 1841/1)</p> |
| 8-10       | F48733      | 1 set         | 0,06              |   |
| 10-10      | F48735      | 1 set         | 0,11              |   |
| 13-10      | F48737      | 1 set         | 0,19              |   |
| 16-10      | F48739      | 1 set         | 0,32              |   |
| 22-10      | F48745      | 1 set         | 0,88              |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |



## Spare Parts and Accessories

### Spare Parts TWN 1921



for **XL-LOK**<sup>®</sup> (Bolt and Spiral Pin)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |  |
|------------|-------------|---------------|-------------------|--|
| 6-10       | F486013     | 1 set         | 0,01              |  <p>Spare Part Set for <b>XL-LOK</b><sup>®</sup><br/>(Bolt and Spiral Pin)</p>  <p>(TWN 1820)</p> |
| 8-10       | F486043     | 1 set         | 0,01              |  |
| 10-10      | F486073     | 1 set         | 0,03              |  |
| 13-10      | F486103     | 1 set         | 0,05              |  |
| 16-10      | F486133     | 1 set         | 0,12              |  |
| 22-10      | F486191     | 1 set         | 0,46              |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
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|            |             |               |                   |  |
|            |             |               |                   |  |
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|            |             |               |                   |  |



### Spare Parts TWN 1930/0

for C-Shackle TWN 1871 (Bolt, Nut and Cotter Pin)

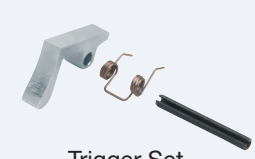
| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |  |
|------------|-------------|---------------|-------------------|--|
| 10-10      | F304510     | 1 set         | 0,13              |  <p>Spare Part Set<br/>for C-Shackles</p>  <p>(TWN 1871)</p> |
| 13-10      | F304610     | 1 set         | 0,25              |  |
| 16-10      | F304710     | 1 set         | 0,36              |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
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|            |             |               |                   |  |
|            |             |               |                   |  |



## Spare Parts and Accessories



### Spare Parts TWN 1931/0

for RAPID® Shortening Claw TWN 1852 (2 Retainers, 2 Springs and 2 Spiral Pins)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |   |
|------------|-------------|---------------|-------------------|---|
| 8-10       | F48687      | 1 set         | 0,01              |  <p>Trigger Set<br/>for RAPID® Shortening Claw</p>  <p>(TWN 1852)</p> |
| 10-10      | F48688      | 1 set         | 0,03              |   |
| 13-10      | F48689      | 1 set         | 0,07              |   |
| 16-10      | F48690      | 1 set         | 0,11              |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |

### Spare Parts TWN 1933/0

for Clevis Self-Locking Hook TWN 1837 (Load Pin, 2 Spiral Pins)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |  |
|------------|-------------|---------------|-------------------|--|
| 6-10       | Z10118      | 1 set         | 0,01              |  <p>Spare Parts<br/>for Shortening Hook</p>  <p>(TWN 1837)</p> |
| 8-10       | Z10119      | 1 set         | 0,02              |  |
| 10-10      | Z10120      | 1 set         | 0,04              |  |
| 13-10      | Z10121      | 1 set         | 0,08              |  |
| 16-10      | Z10122      | 1 set         | 0,16              |  |
| 22-10      | Z10125      | 1 set         | 0,46              |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |

### Trigger Set TWN 1935

for Self-Locking Hooks TWN 1836 and TWN 1837 (Retainer, Spring, Assembly Plastic Bush and Spiral Pin)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |   |
|------------|-------------|---------------|-------------------|---|
| 6-10       | Z10110      | 1 set         | 0,02              |  <p>Trigger Set for<br/>Self-Locking Hooks</p>   <p>(TWN 1836, TWN 1837)</p> |
| 8-10       | Z10111      | 1 set         | 0,04              |   |
| 10-10      | Z10112      | 1 set         | 0,05              |   |
| 13-10      | Z10113      | 1 set         | 0,18              |   |
| 16-10      | Z10114      | 1 set         | 0,19              |   |
| 22-10      | Z10117      | 1 set         | 0,25              |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |

## Spare Parts and Accessories

### Spare Parts TWN 1950

for Shortening Hook TWN 1827/1 (Safety Bolt, Pressure Spring, Knurled Screw)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |  |
|------------|-------------|---------------|-------------------|--|
| 6-10       | F483310     | 1 set         | 0,01              |  <p>Spare Parts<br/>for Shortening Hook</p>  <p>(TWN 1827/1)</p> |
| 8-10       | F48330      | 1 set         | 0,01              |  |
| 10-10      | F48328      | 1 set         | 0,02              |  |
| 13-10      | F483290     | 1 set         | 0,03              |  |
| 16-10      | F48339      | 1 set         | 0,05              |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |



### Spare Parts TWN 1951

for Combi Quick Fastener TWN 1853 (2 Bolts and 2 Spiral Pins)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |   |
|------------|-------------|---------------|-------------------|---|
| 6-10       | F486865     | 1 set         | 0,02              |  <p>Spare Parts<br/>for Combi-Quick Fastener</p>  <p>(TWN 1853)</p> |
| 8-10       | F486875     | 1 set         | 0,04              |   |
| 10-10      | F486885     | 1 set         | 0,08              |   |
| 13-10      | F486895     | 1 set         | 0,17              |   |
| 16-10      | F486905     | 1 set         | 0,29              |   |
| 22-10      | F486935     | 1 set         | 0,71              |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |

### Identification Tag TWN 1940

for Chain Slings


| Article.-No. | Type                | Weight app. [kgs] |   |
|--------------|---------------------|-------------------|---|
| F08052       | without welded ring | 0,10              |   <p>(TWN 1940)</p> |
| F08053       | with welded ring    | 0,10              |   |
|              |                     |                   |   |
|              |                     |                   |   |
|              |                     |                   |   |
|              |                     |                   |   |
|              |                     |                   |   |
|              |                     |                   |   |
|              |                     |                   |   |



## Spare Parts and Accessories

### Chain Gauge TWN 1946

for Round Steel Link Chains

| Article-No. | Trade Size | Weight app. [kgs] |   |
|-------------|------------|-------------------|---|
| F01690      | 6-10       | 0,10              |  <p>(TWN 1946)</p> |
| F01691      | 8-10       | 0,15              |   |
| F01692      | 10-10      | 0,20              |   |
| F01693      | 13-10      | 0,25              |   |
| F01694      | 16-10      | 0,30              |   |
|             |            |                   |   |
|             |            |                   |   |
|             |            |                   |   |
|             |            |                   |   |
|             |            |                   |   |

### Spare Parts TWN 0968

for Skip Suspension Link TWN 1869 (Bolt and Spiral Pin)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |  |
|------------|-------------|---------------|-------------------|--|
| 13-10      | F486741     | 1 set         | 0,09              |  <p>Load Pin<br/>for Skip Suspension Link</p>  <p>(TWN 1869)</p> |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |
|            |             |               |                   |  |

### Spare Parts TWN 0969

for Skip Suspension Link TWN 1869 (Safety Latch, Spring and 2 Spiral Pins)

| Trade Size | Article-No. | Packing Units | Weight app. [kgs] |   |
|------------|-------------|---------------|-------------------|---|
| 13-10      | F314081     | 1 set         | 0,20              |  <p>Spare Set<br/>for Skip Suspension Link</p>  <p>(TWN 1869)</p> |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |
|            |             |               |                   |   |



## Examples for Chain Slings

### 1-Leg Chain Slings with **XL-LOK**<sup>®</sup>-Coupling

TWN 1600



TWN 1601



TWN 1602



TWN 1603



TWN 1604





## Examples for Chain Slings

### 2-Leg Chain Slings with **XL-LOK**®-Coupling

TWN 1650



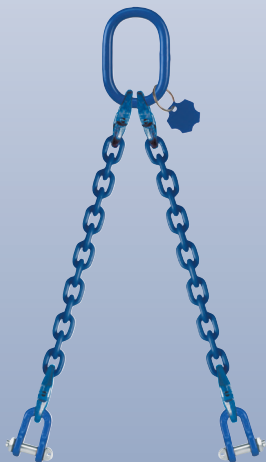
TWN 1651



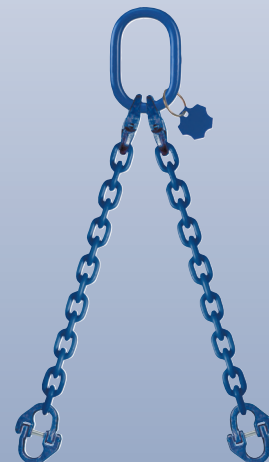
TWN 1652



TWN 1653



TWN 1654



## Examples for Chain Slings

### 4-Leg Chain Slings with **XL-LOK**<sup>®</sup>-Coupling

TWN 1750



TWN 1751



TWN 1752



TWN 1753



TWN 1754





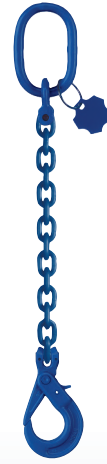
## Examples for Chain Slings

### 1-Leg Chain Slings, Fixed Size

**TWN 1631**



**TWN 1632**



### 2-Leg Chain Slings, Fixed Size

**TWN 1681**



**TWN 1682**







## Examples for Chain Slings

### 4-Leg Chain Slings, Fixed Size

TWN 1781



TWN 1782



### Shortening Options

TWN 1853



Please see application video on:  
[www.thiele.de](http://www.thiele.de)



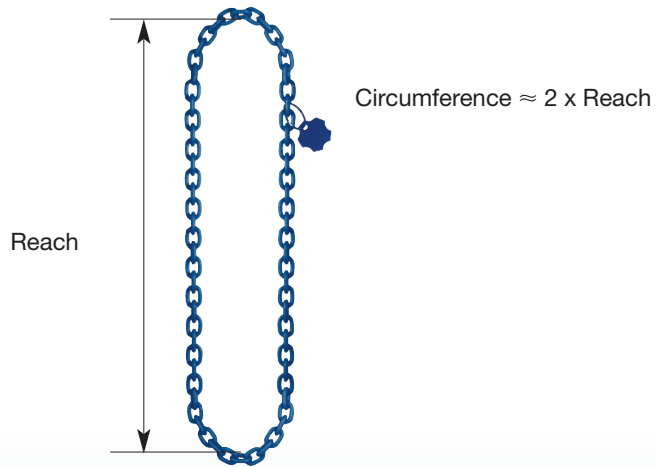
## Shortening Options





## Endless Chains

### Form K11



### Form K12



### Form K22





# Operation Manual

## WARNING!

- Chain Slings and Components can only be used, if user instructions and operating instructions have been read carefully and are completely understood.
- The indicated values of loads on the I.D. tags must not be exceeded.
- Due to improper use, chains can fail.

**IT'S A QUESTION OF YOUR SAFETY**  
**Death or injury can occur from improper use or maintenance!**

### 1. Transport and Storing

All products must be protected during transportation, use, and storage in severe weather conditions.

### 2. Before first use

Assembling, disassembling and using should only be accomplished by authorized persons according to DGVU-R 100-500, Chapter 2.8 (in Germany)  
 Check the following points before using the chain sling for the first time:

- all test certificates exist (declaration of conformity, inspection certificate 3.1.B etc.); the chain sling you are going to use is the same that you ordered
- Chain slings and Lashing Chains are provided with the CE label
- identification and working load limit marked on the chain sling are identical to the corresponding information indicated on the test certificate; all details concerning the chain sling have been entered into the chain card file
- The assembly is prohibited until it has been found out that the machine in which should be built in, corresponds with the EC Directive for machines and its amendments (European rules and regulations).
- In suitable intervals, check the chain sling for damages or wear (depending upon severity of conditions slings shall be inspected for damage as frequently as prior to each lift. All supplied user instructions must be maintained and available for reference until the product is removed from service.

### 3. Warning and use advice

- EC Directive for Machines and its amendments as per 2006/42/EG
- Operation and use instructions for chain slings according to DIN 685 - Part 5, EN 818-6.
- Consult safety regulations for round Steel Link Chains used as slinging gear in hot dipped galvanizing plants (German rules and regulations) according to DGVU-R 109-004
- Consult Safety Regulations for Cranes according to DGVU52
- Consult load Suspension Devices for Lifting Operations (German rules and safety regulations) according to DGVU-R 100-500, Chapter 2.8
- Consult Safety certificate for riggers according to BGI 556
- Consult components for chain slings according to EN 1677-2
- Consult principles for test of industrial safety of lifting products
- Consult slinging of rod iron using steel round Steel Link Chains when loading and unloading sea-going ships
- Consult German rules and regulations VDI 2700-2701-2702

### Special Sling Components, hooks and clutching devices should only be used in straight tensile direction

#### Especially forbidden is:

- the combination of different grades when assembling (except tongs)
- the using of chain slings which do not correspond to grade 100
- overloading
- To use a combination of products with different working load limits, unless the working load noted on the I.D. tag is based on the weakest component.
- the use of twisted or knotted chains
- to use bolts or wires to connect components
- to use deformed components, rigid or elongated chains
- to lift or pull loads with sharp edges without padding the edges
- to drive equipment over chain sling
- to multiple-wrap a chain around a loadhook or tension point
- to modify products by welding, burning, bending or other mechanical modifications
- to make inadmissible modifications, e.g. the use of a 2-leg chain sling with shortening hooks as a 4-leg chain sling
- to tip load a hook into a chain link
- to apply the load on the tip, side or back of the hook
- to load connectors (XL-LOK®) at one side
- to adjust chain links or products
- to adapt inclination over 60°
- to turn swivels or swivel hooks under load
- to weld transport ring screw type lifting eyes
- to exceed the indicated grip on lifting tongs
- the use of open or riveted repair links
- Galvanizing or hot dip-galvanized

#### It must be taken into consideration:

- the load to be lifted
- the free mobility of the hook's safety latches
- the use under chemical influences for example acids and steam is restricted or prohibited
- the influence of temperature on alloy chain and components
- shock load impacts the chain or fitting while lifting or securing
- any type of surface treatment to chain or fittings especially Galvanizing or hot dipped galvanizing can only be carried out by the manufacturer
- when lifting keep hands and other parts of body far away from the components
- be careful when locking hooks under load Danger of injury!
- when not in use chain slings shall be hung on a rack
- ensure free mobility of chain slings or other devices in the crane hook
- when using hooks without latches pay special attention to the position of the hook placement
- to the installation position
- if necessary protect screw tensioners by locking elements to prevent automatic unlocking
- load claws with chains only on the bottom of the pocket claws
- protect chain by padding or wrapping sharp edges
- Safety latches should not be obstructed when hooks are loaded
- in case of shortening hooks, load chains must be loaded in the bowl of the hook
- hook-openings must point away from the load being lifted
- that the hook-up point and lifting hooks are compatible
- also be sure that the lifting components are suitable

for the application

- do not sit loads on the chain sling
- reduction of working load limits is necessary when making lifts at severe angles
- consult charts when using alloy chain at extreme temperatures
- working load limits must be reduced when using endless and basket slings
- extreme caution should be used when using hooks for lifting molten metal or chemicals
- chain slings shall be loaded properly to avoid damage to chain and load
- keep personnel away from loads being lifted

### 4. Maintenance and tests

- The chain sling must be visually inspected before use. If damage is found, you must consult a chain expert according to DGVU-R 100-500.
- The product must be removed from service if the following damage is found:
  - unreadable tags
  - breaks or deformation
  - cuts, notches, grooves or cracks
  - strong corrosion
  - heating over the admissible temperature allowed
  - elongation of chain must not exceed 5% of manufacturer's published size
  - elongation of the overall chain length shall not exceed 5%
  - to determine wear rejection on the diameter of a link, you must measure the horizontal and the vertical and reject if reduction is more than 10%.
  - reject hooks if throat opening is opened greater than 10% of new hook or the safety latch does not seat properly
  - wear of hook eye or hook body exceed 5%
  - missing or damaged safety latch of the hook or shortening component
  - incorrect screw replacement on lifting eyes
  - incorrect or damaged bolts or turn off locking
- Do not repair chain slings yourself unless fully trained. Please contact the manufacturer or a repair expert. Use only original spare parts from THIELE.

### 5. Regular inspections

Regular inspection shall include measurement and visual inspection and should be carried out once each year at minimum. Each third year inspection must include crack detection (magna flux).  
 On a new chain, you must set up a chain card index that shall contain a description of the chain as well as the identity of the certificate. The inspection schedule must be fixed. The condition of chain slings or lashing chains and their components shall be noted at each inspection. If damage is repaired, all repairs and details must be noted on the chain card.

All operation manuals are available in the THIELE download-center on our website [www.THIELE.de](http://www.THIELE.de)

